

# Work Order ID 58411

May 6, 2010 8:41:38 AM

Page 1

Item ID: D3912-1

Revision ID:

Item Name: Eyebolt

Start Date: 06/05/2010 Start Qty: 4.00

Required Date: 06/05/2010 Req'd Qty: 4.00

Reference:

*10.05.06*

Approvals: Process Plan:

QC:

Date:

Date:

Accept

Tooling:

SPC (Y/N):

Cust Item ID:

Customer:

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3912

A

100

0.00

Doosan

0.00

Doosan Lathe

Memo

TURN AS PER FOLIO FA871 AND DWG

Prog Rev:

Dwg Rev:

Deburr as required

*SN*

*10/05/08*

*5*

*6*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

*SN*

*10/05/08*

*5*

*6*

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Item ID: D3912-1

Accept

Revision ID:

Item Name: Eyebolt

Start Date: 06/05/2010 Start Qty: 4.00

Required Date: 06/05/2010 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

*mk 10/05/10*

*5 0*

130

Identify as per dwg & Stock Location: BS8517

0.00

Packaging

Memo

0.00

Packaging

*SA 10/05/10*

*(5) 0*

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*10/05/10*  
*MF*  
*10-5-7*

# Picklist Print

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Work Order ID: 58411



Parent Item: D3912-1



Parent Item Name: Eyebolt

Start Date: 06/05/2010

Required Date: 06/05/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M303R2.000		Purchased	No			100	f	8.7500	0.25			



303 ROUND BAR 2"

Location

Loc Qty

Loc Code

MAT029

8.75

113341

8.75

1.25 ft SN 10/05/08

DART AEROSPACE LTD		Work Order: 58411
Description: Eye Bolt		Part Number: 153912-1
Inspection Dwg: 3912	Rev: A	Page 1 of 1

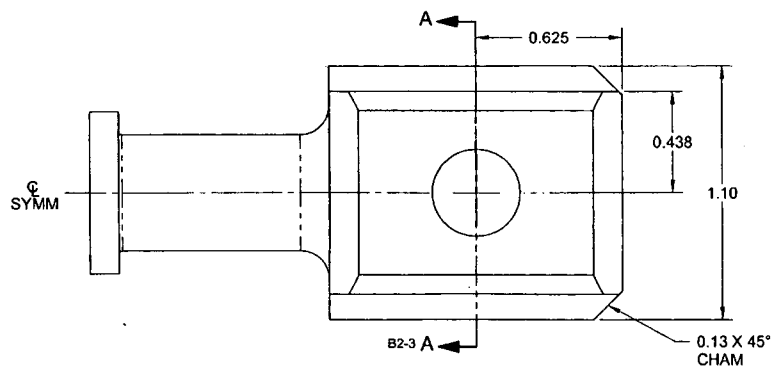
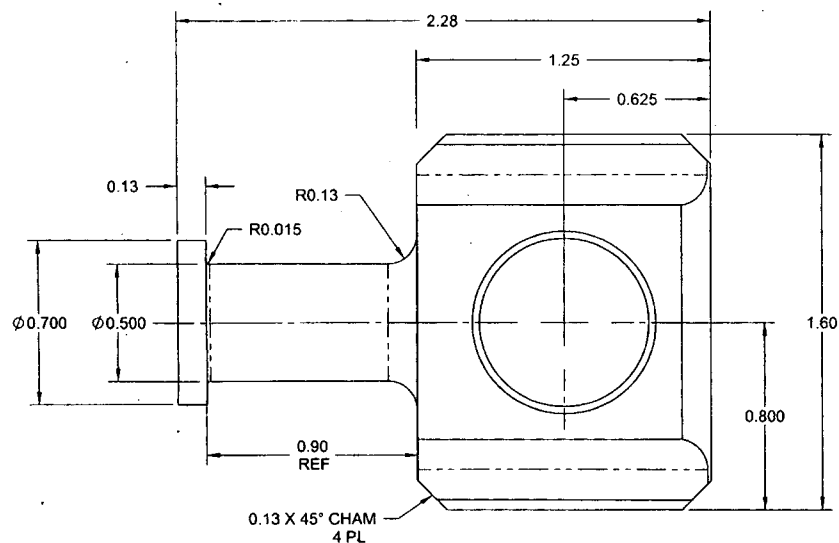
### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.28	$\pm .050$	2.282	/			
1.25	$\pm .030$	1.251	/			
.625	$\pm .010$	.625	/			
1.60	$\pm .030$	1.605	/			
.800	$\pm .010$	.800	/			
.90	$\pm .030$	.902	/			
$\emptyset .500$	$\pm .010$	$\emptyset .496$	/			
$\emptyset .700$	$\pm .010$	$\emptyset .700$	/			
.13	$\pm .030$	.134	/			
.438	$\pm .010$	.438	/			
1.10	$\pm .030$	1.102	/			
$\emptyset .719$	$\pm .000$	$\emptyset .725$	/			
.88	$\pm .030$	.882	/			
1.00	$\pm .030$	1.002	/			

Measured by: SD	Audited by: <i>Amf</i>	Prototype Approval:	N/A
Date: 10/05/08	Date: 10/05/10	Date:	N/A

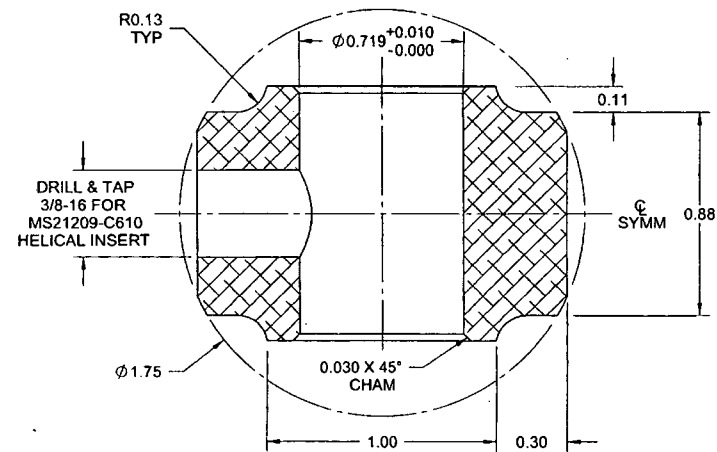
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



### D3912-1 EYEBOLT

#### NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276  
REF DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.49 lbs



### SECTION A-A 86-3

**RELEASED**  
2010-03-12  
JMP

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D3912	SHEET 2 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	EYEBOLT RECEIVER ASSY	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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